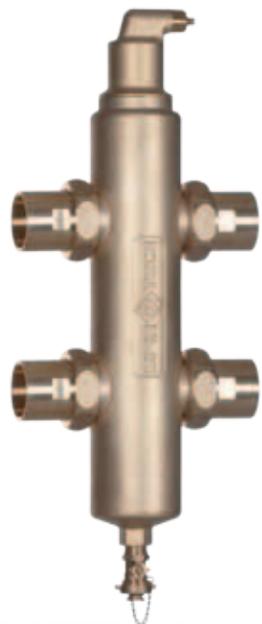




SPIROCROSS®



**HYDRAULIC DEAERATORS
AND DIRT SEPARATORS
FOR HEATING, COOLING
AND PROCESS SYSTEMS**



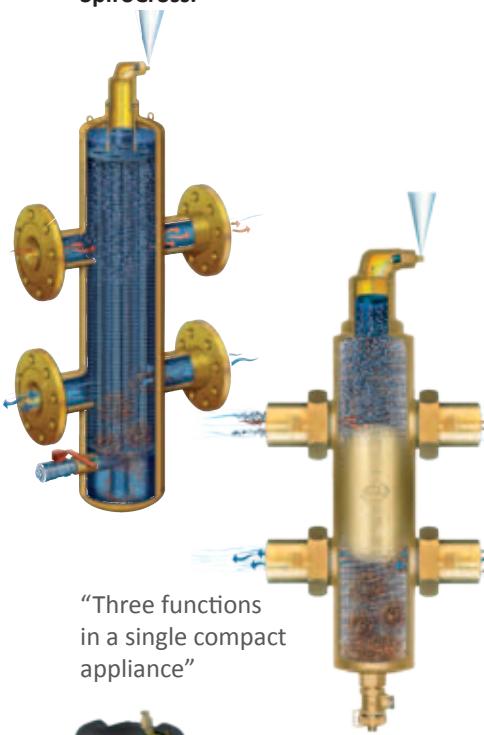
SPIRO TECH
FOR BETTER PERFORMANCE

DOMESTIC | COMMERCIAL | INDUSTRY



Air and dirt separation in perfect balance

A good hydraulic balance is highly important for HVAC and process systems with separated circuits or several groups and pumps. The effective removal of air and dirt also contributes towards the achievement of optimum system performance. Hydraulic balancing and air and dirt separation are combined in the compact SpiroCross.



"Three functions in a single compact appliance"



Specially made insulation sets are available for SpiroCross.

A logical consequence is that only four connections are required instead of eight. That means saving on purchasing costs but also on installation and maintenance costs. The SpiroCross can be used for both new build projects and for renovating heating, cooling and process systems.

The SpiroCross was developed by Spirotech using Computational Fluid Dynamics and was also tested extensively on our own TÜV-certified test and measurement set-up and in various systems in practice.

Benefits of SpiroCross

- Three functions in a single component.
- Just four connections instead of eight.
- Optimum hydraulic balance in the system.
- Spirotube guarantees minimal fluid mixing.
- Real, active deaeration and dirt separation.
- Even the tiniest air bubbles and dirt particles are separated and removed.
- Dirt can be discharged while the system is in operation.
- Minimal constant pressure drop.
- Compact design and limited built-in height, thanks to the Spirotube.
- Exceptional guarantee.



Total solutions

Spirotech offers an extensive range of total solutions for HVAC and process systems: accessories, additives and advice to ensure optimum efficiency and guarantee the quality of the system fluid. These products and services reduce faults, wear and maintenance as well as improve system performance and lower energy consumption. And what is more, these total solutions provide major benefits and save time during the design, installation, start-up and commissioning of systems.



SpiroPlus®

Protect and optimize the system and its efficiency with SpiroPlus flushing agents and additives.

SpiroCross: versatile yet compact

At the heart of the SpiroCross is a spiral structure through which the fluid flows. This is the "Spirotube" which ensures that micro bubbles rise automatically and dirt particles sink automatically. Although the Spirotube can trap the smallest micro bubbles and dirt particles, it has a very open structure which means that the SpiroCross does not clog up. The flow and the low pressure drop are not affected by the accumulated dirt, since it is collected outside the main flow.

Trapped dirt can be discharged while the system is in operation. This saves a great deal of time and represents a major advantage over filters.

Technical specifications SpiroCross XC								
Article number*	XC050	XC065	XC080	XC100	XC125	XC150	XC200	XC300
Connection DN [mm]	50	65	80	100	125	150	200	250
Connection OD [mm]	60	76	89	114	140	168	219	273
H [mm]	815	905	999	1261	1546	1781	2321	2870
h [mm]	240	305	360	460	560	670	870	1100
L [mm]	260	260	370	370	525	525	650	750
LF [mm]	350	350	470	475	635	635	775	890
Primary Flow at 1,5 m/s [m³/h]	12,5	20	27	47	72	108	180	288
Primary Flow at 1,5 m/s [l/s]	3,5	5,5	7,5	13	20	30	50	80
Capacity ($\Delta T = 20^\circ\text{C}$) [kW]	294	462	630	1092	1680	2520	4200	6720
Capacity ($\Delta T = 6^\circ\text{C}$) [kW]	88	139	189	328	504	756	1260	2016
Volume [l]	12	13	29	38	105	123	252	501
Weight L [kg]	17	19	33	43	95	110	230	344
Weight F [kg]	26	31	49	60	119	140	274	408

* for weld ends add L (e.g. XC200L), for flanges add F (e.g. XC200F)

Technical specifications SpiroCross AX			
Article number	AX100	AX125	AX150
Connection (d) [G]	1	1 ¼	1 ½
H [mm]	515	515	515
h [mm]	144	144	144
D [mm]	80	80	80
L [mm]	236	236	236
Primary Flow at 1 m/s [m³/h]	2,0	3,6	5,0
Primary Flow at 1 m/s [l/s]	0,55	1,0	1,4
Capacity ($\Delta T = 20^\circ\text{C}$) [kW]	46	84	118
Capacity ($\Delta T = 6^\circ\text{C}$) [kW]	14	25	35
Volume [l]	1,5	1,5	1,5
Weight [kg]	6,5	6,5	6,5

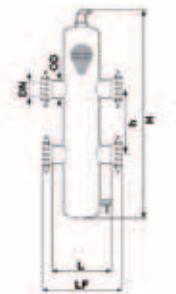
The SpiroCross are suitable for water and water/glycol mixtures (max. 50%). They can be used in combination with locally approved chemical additives and inhibitors that are compatible with the materials applied within the system. Not suitable for drinking water.

The standard SpiroCross is suitable for a temperature range of 0 to 110 °C and for an operating pressure of 0 to 10 bar. From DN 050, the SpiroVent housing is made of unalloyed steel. The flange connection is PN 16. The housing of the 1", 1 ¼" and 1 ½" is made of brass. Other sizes, materials, pressures and temperatures are available on request.

Custom-made solutions and OEM applications

Spirotech offers not only standard products. If necessary, we work with customers to produce custom-made solutions. These are based on users' specific requirements. If desired, these can also be supplied as OEM products.

Separate literature is available that contains detailed product information. You can also find this information on our website.

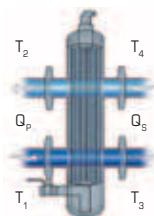


How exactly does a hydraulic separator work?

A hydraulic separator absorbs the differences in volumetric flow between a primary circuit (supply = Q_p) and a secondary circuit (demand = Q_s). Three operating situations can occur if a hydraulic separator is installed in a system and these are shown below left.

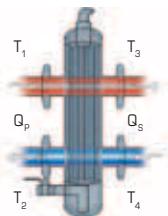
Cooling

Situation 1: $Q_p = Q_s \quad \Delta T_p = \Delta T_s \quad T_2 = T_4$



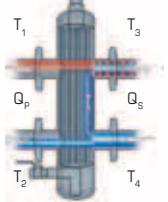
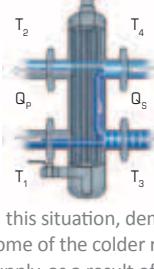
Heating

Situation 1: $Q_p = Q_s \quad \Delta T_p = \Delta T_s \quad T_2 = T_4$



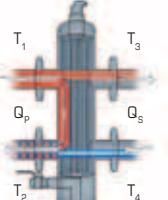
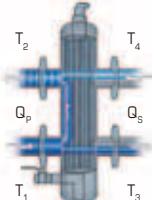
In this rare situation, supply and demand are exactly equal. This is the ideal situation in which the hydraulic separator is actually superfluous.

Situation 2: $Q_p < Q_s \quad \Delta T_p > \Delta T_s \quad T_2 = T_4$



In this situation, demand is greater than supply. Some of the colder return water will join the supply, as a result of which it will take longer for the rooms to reach their set temperature. Where possible, the power of the boiler or cooler will then be increased.

Situation 3: $Q_p > Q_s \quad \Delta T_p = \Delta T_s \quad T_2 > T_4$



In the third situation, supply is greater than demand. Some of the warmer supply water will now join the return water, as a result of which the efficiency of the boiler or cooler will decrease. Where possible, the power will be modulated downwards.



SPIROLIFE Guarantee of a lifetime

Spirotech's Exceptional Guarantee Terms!

20 Brass Products $\leq 110^{\circ}\text{C}$:
20 years

5 Steel Products and
Brass Products $> 110^{\circ}\text{C}$:
5 years

2 Vacuum Degassers:
2 years

Conditions:

Correct selection, installation, maintenance and use of the products, in accordance with our regulations, data sheets and user manuals. Our guarantee does not cover normal wear and tear. Please also see our general terms and conditions.

Spirotech: accessories, additives and advice

Spirotech designs and produces innovative total solutions for conditioning fluids in HVAC and process systems. Our products and services reduce faults and wear, less maintenance is required, performance is improved and energy consumption is reduced.

Spirotech is deservedly regarded as the only real specialist in the world. Leading manufacturers of system components recommend Spirotech products on account of their high standard of quality and the company's vision on product development and process improvement.

Thanks to a very extensive international network of suppliers, users all over the world enjoy the benefits of our products and services every day.

Spirotech is a Spiro Enterprises company



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